DUDITERM PU 152/5

Reactive polyurethane hot melt adhesive for edgebanding

CHARACTERISTICS

- High green strength
- Wide range of adhesion

TECHNICAL DATA

Base	PUR	
Viscosity, Brookfield (ASTM D3236)	approx. 60000	mPas @ 140°C (284°F)
Curing time	approx. 3	days*

*depending on temperature and humidity conditions

FIELDS OF APPLICATION

PUR hot melt for different kind of edges if high heat, moisture and solvent resistance are required.

INSTRUCTION OF USE

Room and materials temperature	>15 (59)	°C (°F)
Application temperature	140-160 (284-320)	°C (°F)
Feed speed	10-40 (33-131)	m/min (ft/min)

Duditerm PU152/5 is a moisture curing hot melt. Therefore is delivered in moisture proof containers; storage and application must be done under dry conditions.

COLORS AVAILABLE

Natural-yellowish

CLEANING

In case of long term stops we recommend to clean the parts of the application units, which are in contacts with the adhesive, by using our special cleaner DUDICLEAN G.

STORAGE

12 months in original sealed containers under dry and cool conditions.

PACKAGING

kg 1,8 cartridges
kg 18 cardboard drums

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SAFETY

Contains isocyanates. A proper suction to draw off vapors must be provided.
For further information on handling, transportation and disposal see the Material Safety Data Sheet.

NOTE

Application recommendations and information provided herein are based upon our knowledge and experience. However they provide neither any performance guarantee nor any liability due to different materials and application parameters, that are beyond our control. We recommend to perform preliminary trials to check the suitability of our adhesives for actual conditions and materials.

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