TECHNICAL DATA SHEET

Release: 1

Date: 09/08/2017

PRODUCT CODE: D280	**COMMERCIAL NAME:** PAT. INV. NOCE 228
DESCRIPTION: Pigmented ageing patina, dry sandable	

PROPERTIES	
Recommended for / Main area of application	Ageing patina dry sandable, suitable for shaped objects, ktchen doors and furniture in general. By adding 2 - 5% of water, mixed with Acetone, the removal of the patina is easier.
Application Method	By spraygun
Shelf life	1 year

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	50 gr/mq	**Viscosity**	55 " +/-3" DIN 2
Vertical Stability	-	**Solid Content**	8,750 +/-1 %
Cathalysis	-	**Specific Weight**	0,890 +/-0,020 Kg/Lt
Dilution	Acetone or Thinner at least at 100%	**Glossy**	-
Pot Life	Unlimited	**Ph**	-

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	5 '	**Time for Flash Off**	-
Touch Free	10'		
Sanding	15'	**Time for drying**	-
Overcoating	20'		
Stackable	-	**Time for cooling**	-

RECOMMENDED APPLICATION PROCESS

On raw wood apply a coat of a stain, suggested serie C520 - UNICOLOR SERIE.
After at least 1 hour apply two coats of a polyurethanic transparent sealer, suggested G920 - VFA 892.
The following day sand with sand paper 220 - 400 and apply by spraygun, t o soften, 50 gr/mq of D280 - PAT. INV. NOCE 228 thinned at least at 100% with Acetone.
After at least 20 minutes sand to obtain the desiderd effect and apply a polyurethanic transparent topcoat, suggested H41030 - VM 744 TIX 30 GLOSS.

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Capitale Sociale int. Vers. Euro 1.020.000,00
Cod. Fisc./Part. IVA IT00230480477
R.E.A. PT N. 82948 - R.I. PT N. 00230480477

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ALTERNATIVE HARDENERS		PERFORMANCES
-	-	-
-	-	-
-	-	-

ALTERNATIVE THINNER
-

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.

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