TECHNICAL DATA SHEET

Release: 0

Date: 07/06/2017

PRODUCT CODE: A4101396L	**COMMERCIAL NAME:** PAT. DECAPÈ ORO 1396 L
DESCRIPTION: Metallic ageing patina dry sandable	

PROPERTIES	
Recommended for / Main area of application	Metallic ageing patina, easy to be removed, suitable for varnishes with a decapé effect on porous woods as ash, chestnut, oak. Suggested for kitchen furniture doors and wardrobe doors.
Application Method	By spray
Shelf life	1 year

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	40-60 gr/mq	**Viscosity**	50 " +/-5" DIN 2
Vertical Stability	-	**Solid Content**	11,20 +/-2 %
Cathalysis	-	**Specific Weight**	0,800 +/- 0,20 Kg/Lt
Dilution	-	**Glossy**	-
Pot Life	Unlimited	**Ph**	-

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	2'	**Time for Flash Off**	-
Touch Free	5'		
Sanding	15'	**Time for drying**	-
Overcoating	30'		
Stackable	-	**Time for cooling**	-

RECOMMENDED APPLICATION PROCESS

On ash wood or oak wood apply an abundant coat of sottosmalti serie G370 - SMT ROBOT SERIE COLORATA or serie M550 - M560 ACRIL FO FI VARIOUS GLOSS.
The following day apply without sanding A4101396L - PAT. DECAPE' ORO 1396 L ready for use.
After about 1 0' sand with sand paper 320 - 400.
Apply a coat of acrylic topcoat, suggested M150 - OBI 150 TX VARI GLOSS.

Verinlegno S.p.A.
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Capitale Sociale int. Vers. Euro 1.020.000,00
Cod. Fisc./Part. IVA IT00230480477
R.E.A. PT N. 82948 - R.I. PT N. 00230480477

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ALTERNATIVE HARDENERS		PERFORMANCES
-	-	-
-	-	-
-	-	-

ALTERNATIVE THINNER
-

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.

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