TECHNICAL DATA SHEET

Release: 4

Date: 15/03/2017

PRODUCT CODE: MLE03380	**COMMERCIAL NAME:** ACRINATURE TX 3380 E MAT
DESCRIPTION: Two-components acrylic product	

PROPERTIES	
Recommended for / Main area of application	Two-components acrylic product, suggested to give a raw effect to woods and veneerings for furniture for interior, such as wardrobes, checkrooms, furnishings in general and kitchen doors.
Application Method	By spray
Shelf life	1 year

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	120 - 150 gr/mq	**Viscosity**	36 " +/-4" ISO 4
Vertical Stability	-	**Solid Content**	18 +/-2 %
Cathalysis	BLW0606 10%	**Specific Weight**	0,920 +/-0,020 Kg/Lt
Dilution	P030 20%	**Glossy**	2.000 +/-1 G
Pot Life	> 8 h	**Ph**	-

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	30'	**Time for Flash Off**	-
Touch Free	1 h		
Sanding	6 h	**Time for drying**	-
Overcoating	8 h		
Stackable	12 h	**Time for cooling**	-

RECOMMENDED APPLICATION PROCESS

On raw wood apply by spray 120 - 150 gr/mq of MLE03380 - ACRINATURE TX 3380 E MAT catalysed at 10% with BLW0606 - CAT. B 606 W and thinned at 20% with P730 - DIL. POL. EXTRA.
After at least 4 hours sand and apply a second coat as above explained.

Verinlegno S.p.A.
Via L. Galvani, 7
51010 - Massa e Cozzile (PT)

Tel. 0572. 92711
Fax 0572. 773608
info@verinlegno.it

Capitale Sociale int. Vers. Euro 1.020.000,00
Cod. Fisc./Part. IVA IT00230480477
R.E.A. PT N. 82948 - R.I. PT N. 00230480477

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ALTERNATIVE HARDENERS		PERFORMANCES
B420	20%	-
B410	25%	Increase of opacity of 3 - 4 G
-	-	-

ALTERNATIVE THINNER
-

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.

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