TECHNICAL DATA SHEET

Release: 2

Date: 05/09/2018

PRODUCT CODE: MLE03238	**COMMERCIAL NAME:** ACRINATURE TX 3238 E MAT
DESCRIPTION: Two-components acrylic topcoat with natural effect	

PROPERTIES	
Recommended for / Main area of application	Two-components acrylic topcoat, suggested to give a raw effect to woods and veneerings for furniture for interior, such as wardrobes, cloackrooms, furnishing in general and kitchen doors.
Application Method	By spraygun
Shelf life	24 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	120 - 150 gr/mq	**Viscosity**	85" +/- 8" DIN 4
Vertical Stability	-	**Solid Content**	28,30 +/- 3%
Cathalysis	B410 20%	**Specific Weight**	0,900 +/- 0,020 Kg/Lt
Dilution	P730 40%	**Glossy**	2 +/- 1 G
Pot Life	> 8 h	**Ph**	-

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	30'	**Time for Flash Off**	-
Touch Free	1 h		
Sanding	6 h	**Time for drying**	-
Overcoating	8 h		
Stackable	12 h	**Time for cooling**	-

RECOMMENDED APPLICATION PROCESS

On raw wood apply by spraygun 120 - 150 mg/mq of MLE03238 - ACRINATURE TX 3238 E MAT, catalysed at 20% with B410 - CAT. B 41 and thinned at 40% with P730 - DILUENTE POL. EXTRA.
Sand with sand paper 240 and apply a second coat of the product, as above explained.

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ALTERNATIVE HARDENERS		PERFORMANCES
-	-	-
-	-	-
-	-	-

ALTERNATIVE THINNER
P030 40%

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.