TECHNICAL DATA SHEET

Release: 4

Date: 27/09/2018

PRODUCT CODE: J450	**COMMERCIAL NAME:** FPX TX 4058
DESCRIPTION: Polyesthere vertical transparent sealer	

PROPERTIES	
Recommended for / Main area of application	Polyesthere sealer with a good verticality, levelling and filling properties, both horizontally and vertically. Excellent transparency and sanding properties. Suggested for furniture and furnishing sector in general, both horizontally and on shaped furniture. We suggest to always apply ISOLANTE A SPRUZZO LC, above all on exotic and coloured woods. The number of coats to be applied can vary from 1 to 3 cotas, depending on the kind of wood used.
Application Method	By manual spraygun or by robot, to be used with two plunger pumps.
Shelf life	8 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	180 - 250 gr/mq	**Viscosity**	18" +/- 4" DIN 8
Vertical Stability	200 gr/mq	**Solid Content**	90 +/- 3%
Cathalysis	J930 2% + J910 2%	**Specific Weight**	1,040 +/- 0,020 Kg/Lt
Dilution	Acetone 10 - 20%	**Glossy**	-
Pot Life	Gel time 40'	**Ph**	-

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	50 - 60'	**Time for Flash Off**	-
Touch Free	2 h		
Sanding	24 h	**Time for drying**	-
Overcoating	35 - 40'		
Stackable	8 h	**Time for cooling**	-

RECOMMENDED APPLICATION PROCESS
On a wooden substrate apply by spraygun a coat of a transparent insulator, suggested A170 - ISOLANTE A SPRUZZO LC. Apply by spraygun 180 - 250 gr/mq of J450 - FPX TX 4058 E, accellerated at 2% with J910 - ACC. PER PX LD, thinned at 10 - 20% with Acetone and then catalysed at 2% with J930 - CAT. PER PX T47. After 40 minutes, when the first coat is in GEL-TIME, apply a second coat of J450 - FPX TX 4058 E, as above explained. After at least 24 hours sand with sand paper 240 - 800 and apply a coat of a p olyurethanic transparent glossy topcoat, I360 - VLX 36.

ALTERNATIVE HARDENERS		PERFORMANCES
-	-	-
-	-	-
-	-	-

ALTERNATIVE THINNER
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NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.