TECHNICAL DATA SHEET

Release: 0

Date: 02/04/2019

PRODUCT CODE: C6002462	**COMMERCIAL NAME:** 025 AC MIELE 2462
DESCRIPTION: Solvent-based universal stain for interior	

PROPERTIES	
Recommended for / Main area of application	Universal stain with high concentration. Suitable for every kind of wood, it can be additivated with different solvent-based binders for every kind of need. Suggested for furniture, accessories and doors for interior.
Application Method	By spraygun
Shelf life	24 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	50 - 80 gr/mq (indicative value. It can vary according to the effect you want to obtain)	**Viscosity**	-
Vertical Stability	-	**Solid Content**	14 +/- 2%
Cathalysis	-	**Specific Weight**	0,980 +/- 0,020 Kg/Lt
Dilution	P280 in varying percentage, depending on needs	**Glossy**	-
Pot Life	Unlimited	**Ph**	-

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	-	**Time for Flash Off**	-
Touch Free	-		
Sanding	-	**Time for drying**	-
Overcoating	10' - 30'		
Stackable	-	**Time for cooling**	-

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Capitale Sociale int. Vers. Euro 1.020.000,00
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RECOMMENDED APPLICATION PROCESS
Apply by spraygun 50 - 80 gr/mq (indicative value. It can vary according to the effect you want to obtain) of C6002462 - 025 AC MIELE 2462, thinned with P280 - DILUENTE PER TINTE in varying percentage depending on needs. After 10' - 30' apply a coat of a polyurethanic sealer, suggested G920 - VF A 892. After 60' - 90' apply a second coat of sealer. After 4 - 6 h sand with sand paper 220 - 400 and apply a coat of a polyurethanic matt topcoat, suggested H350 - VPK 144 VARI GLOSS.

ALTERNATIVE HARDENERS		PERFORMANCES
-	-	-
-	-	-
-	-	-

ALTERNATIVE THINNER
Water or Acetone or their mixture 1:1 in varying percentage depending on needs

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.

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