TECHNICAL DATA SHEET

Release: 1

Date: 05/03/2018

PRODUCT CODE: H86025	**COMMERCIAL NAME:** VPK BIANCO 420 PLUS 25 GLOSS
DESCRIPTION: Polyurethanic white matt topcoat	

PROPERTIES	
Recommended for / Main area of application	Polyurethanic white matt topcoat suggested to do furniture for interior in general.
Application Method	By spraygun, airless
Shelf life	24 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	130 - 150 gr/mq	**Viscosity**	38 " +/-4" DIN 8
Vertical Stability	-	**Solid Content**	65 +/- 3%
Cathalysis	B280 50% by weight, 65% by volume	**Specific Weight**	1,280 +/-0,050 Kg/Lt
Dilution	P730 20 - 30% by weight, 30 - 40% by volume	**Glossy**	25 +/-3 G
Pot Life	> 4 h	**Ph**	-

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	15'	**Time for Flash Off**	-
Touch Free	60'		
Sanding	-	**Time for drying**	-
Overcoating	Without sanding within 8 h		
Stackable	8 - 12 h	**Time for cooling**	-

RECOMMENDED APPLICATION PROCESS

Apply two coats of a polyurethanic sealer, 40 - 50 minutes from one another, suggested G270 - VF BIANCO 227.
The following day sand with sand paper 220 - 400 and apply by spraygun 130 - 150 gr/mq of H86025 - VPK BIANCO 420 PLUS 25 GLOSS, catalysed at 50 % by weight with B280 - CAT. B 28 and thinned at 20 - 30% by weight with P730 - DILUENTE POL. EXTRA.

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ALTERNATIVE HARDENERS		PERFORMANCES
B180	50% by weight, 70% by volume	Yellowing
-	-	-
-	-	-

ALTERNATIVE THINNER
P030 20 - 30% by weightm, 30 - 45% by volume

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.

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