TECHNICAL DATA SHEET

Release: 3

Date: 26/11/2015

PRODUCT CODE: W72030	**COMMERCIAL NAME:** FO FI IDRO TX 542 30 GLOSS
DESCRIPTION: Monocomponent water-based transparent self-sealer for interior	

PROPERTIES	
Recommended for / Main area of application	Water-based transparent self sealer for fornitures, furnishings and turned parts. It has a good covering properties, rapidity, verticality and an excellent softness. Ideal for the electrostatics painting (chairs). Suitable for all kinds of wood.
Application Method	Electrostatics, spray, airles, airmix
Shelf life	1 year

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	120-150	**Viscosity**	45 " +/-3" DIN 8
Vertical Stability	-	**Solid Content**	25 +/-1 %
Cathalysis	-	**Specific Weight**	1,080 +/-0,010 Kg/Lt
Dilution	Deionised water 0-10%	**Glossy**	30.000 +/-3 G polyesthere
Pot Life	Unlimited	**Ph**	8.700 +/- 0,3 pH unities

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	30'	**Time for Flash Off**	-
Touch Free	1 h		
Sanding	4 h	**Time for drying**	-
Overcoating	1 h		
Stackable	24 h	**Time for cooling**	-

RECOMMENDED APPLICATION PROCESS

Apply by spray 80-100 gr/mq of C860 - COL. IDRO UNIFORM. SERIE.
After 1 h apply by spray, 120-150 gr/mq of W72030 - FO FI IDRO 542 TX 30 G.
After 4 h sand with sand paper 240-400 and apply by spray a second coat as above explained.

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ALTERNATIVE HARDENERS		PERFORMANCES
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-	-	-
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ALTERNATIVE THINNER
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NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

STORAGE	Don't keep product in a place with temperature < 5°C and > 35°C. Drying of waterbased product must take place in fit place and well windy (temperature > 15°C and relative humidity > 85%).