TECHNICAL DATA SHEET

Release: 3

Date: 16/04/2019

PRODUCT CODE: I360	**COMMERCIAL NAME:** VLX 36
DESCRIPTION: Polyurethanic transparent glossy varnish	

PROPERTIES	
Recommended for / Main area of application	Polyurethanic transparent glossy varnish, suitable for every kind of furniture or furnishing for interior
Application Method	By spraygun
Shelf life	24 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	120 - 150 gr/mq	**Viscosity**	95" +/- 9" DIN 4
Vertical Stability	-	**Solid Content**	61 +/- 3%
Cathalysis	B360 100%	**Specific Weight**	1,020 +/- 0,020 Kg/Lt
Dilution	P990 30%	**Glossy**	98 +/- 2 G
Pot Life	> 4 h	**Ph**	-

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	20'	**Time for Flash Off**	-
Touch Free	3 h		
Sanding	-	**Time for drying**	-
Overcoating	Within 8 hours (if not sanded)		
Stackable	12 h	**Time for cooling**	-

RECOMMENDED APPLICATION PROCESS

On a raw wood apply a coat of a stain, suggested serie C520 - UNICOLOR SERIE.
After 1 hour apply a coat of an insulator, suggested A170 - ISOLANTE A SPRUZZO LC.
After 4 hours polish with sand paper 320 and apply at least 2 coats of a polyesthere sealer , suggested J450 - FPX TX 4058.
The following day sand with sand paper 240 - 400 and apply by spraygun 120 - 150 gr/mq of I360 - VLX 36 TX catalysed at 100% with B360 - CAT. B 36 and thinned at 30% with P990 - DILUENTE POL. 1037 E PER LUCIDI

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ALTERNATIVE HARDENERS		PERFORMANCES
B220	80 - 100%	Faster and less yellowing
B440	80 - 100%	More covering and less yellowing
B330	80 - 100%	Yellowing

ALTERNATIVE THINNER
-

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.