TECHNICAL DATA SHEET

Release: 0

Date: 07/06/2018

PRODUCT CODE: H52020	**COMMERCIAL NAME:** VPK 250 TX 20 GLOSS
DESCRIPTION: Two-components polyurethanic transparent matt varnish.	

PROPERTIES	
Recommended for / Main area of application	Polyurethanic transparent matt varnish with excellent wetting properties and softness to the touch. Hb hardness according to the UNI 10782 regulation.
Application Method	By spraygun
Shelf life	24 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	120 - 140 gr/mq	**Viscosity**	23" +/- 3" DIN 4
Vertical Stability	-	**Solid Content**	43 +/- 5%
Cathalysis	B370 50%	**Specific Weight**	0,970 +/- 0,020 Kg/Lt
Dilution	P730 20%	**Glossy**	20 +/- 3 G
Pot Life	> 4 h	**Ph**	-

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	30'	**Time for Flash Off**	-
Touch Free	2 h		
Sanding	-	**Time for drying**	-
Overcoating	-		
Stackable	24 h	**Time for cooling**	-

RECOMMENDED APPLICATION PROCESS

On raw wood apply a coat of an universal stain, suggested serie C520 - UNICOLOR SERIE.
After at least 2 hours apply two coats, 40 - 60 minutes form one another, of a polyurethanic transparent sealer, suggested G920 - VFA 892.
The following day sand wit h sand paper 220 - 400 and apply by spraygun 120 - 140 gr/mq of H52020 - VPK 250 TX 20 GLOSS catalysed at 50% with B370 - CAT. B 37 and thinned at 20% with P730 - DILUENTE POL. EXTRA.

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Cod. Fisc./Part. IVA IT00230480477
R.E.A. PT N. 82948 - R.I. PT N. 00230480477

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ALTERNATIVE HARDENERS		PERFORMANCES
-	-	-
-	-	-
-	-	-

ALTERNATIVE THINNER
P030 20%

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.