TECHNICAL DATA SHEET

Release: 10

Date: 07/02/2018

PRODUCT CODE: M050	**COMMERCIAL NAME:** FBI 50
DESCRIPTION: Two-components acrylic transparent non yellowing sealer	

PROPERTIES	
Recommended for / Main area of application	Two-components non yellowing acrylic sealer with UV filters, suitable to paint light-coloured woods such as ash tree, and to do open-pore painting cycles. It has an excellent transparency, rapidity and sandability. Suggested for kitchens, furniture for interior and furnishing in general.
Application Method	By spraygun
Shelf life	24 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	90 - 110 gr/mq	**Viscosity**	31 " +/-4" DIN 4
Vertical Stability	-	**Solid Content**	28 +/- 3%
Cathalysis	B410 20%	**Specific Weight**	0,950 +/-0,020 Kg/Lt
Dilution	P730 30 - 50%	**Glossy**	-
Pot Life	> 3 h	**Ph**	-

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	10'	**Time for Flash Off**	-
Touch Free	30'		
Sanding	3 - 4 h	**Time for drying**	-
Overcoating	Without sanding within 10 hours		
Stackable	6 - 8 h	**Time for cooling**	-

RECOMMENDED APPLICATION PROCESS

Apply by spraygun 90 - 110 gr/mq of M050 - FBI 50 catalysed at 20% with B410 - CAT. B 41 and thinned at 30 - 50% with P730 - DILUENTE POL. EXTRA.
If necessary after 30 - 40 minutes apply a second coat as above.
After 3 - 4 hours sand with sand paper 22 0 - 400 and apply a coat of an acrylic matt topcoat, suggested serie M150 - OBI 150 VARI GLOSS.

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ALTERNATIVE HARDENERS		PERFORMANCES
B420	20%	-
-	-	-
-	-	-

ALTERNATIVE THINNER
P030 30-50%

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.