TECHNICAL DATA SHEET

Release: 6

Date: 30/11/2018

PRODUCT CODE: G330	**COMMERCIAL NAME:** VF NERO 303
DESCRIPTION: Polyurethanic black sealer	

PROPERTIES	
Recommended for / Main area of application	Polyurethanic black sealer with excellent covering and sanding properties. Suitable for MDF and other woods. Suggested for furniture for interior, such as bathroom furniture, kitchen doors, wardrobes.
Application Method	By spraygun, airless, by curtain coater
Shelf life	24 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	160 - 180 gr/mq	**Viscosity**	40" +/- 5" DIN 8
Vertical Stability	-	**Solid Content**	66 +/- 3%
Cathalysis	B180 50% in weight 70% in volume	**Specific Weight**	1,160 +/- 0,020 Kg/Lt
Dilution	P730 30% in weight 40% in volume	**Glossy**	-
Pot Life	> 3 h	**Ph**	-

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	10'	**Time for Flash Off**	-
Touch Free	60'		
Sanding	3 - 4 h	**Time for drying**	-
Overcoating	8 - 12 h		
Stackable	6 h	**Time for cooling**	-

RECOMMENDED APPLICATION PROCESS
Apply by spraygun 160 - 180 gr/mq of G330 - VF NERO 303 catalysed at 50% in weight with B180 - CAT. B 18 and thinned at 30 % in weight with P730 - DILUENTE POL. EXTRA. After 1 hour apply a second coat of G330 - VF NERO 303, as above explained. After 8 hours sand with sand paper 240 - 400 and apply a coat of a black matt topcoat, suggested H500401 - VPK NERO 401.

ALTERNATIVE HARDENERS		PERFORMANCES
B540	30% in weight 40% in volume	Faster
B510	30 % in weight 40% in volume	More elastic, longer pot life, more filling.
B400	30% in weight and 50% in volume	Higher solid content and better drying rapidity

ALTERNATIVE THINNER
P030 30% in weight 40% in volume

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

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STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.