TECHNICAL DATA SHEET

Release: 1

Date: 10/06/2019

PRODUCT CODE: G620	**COMMERCIAL NAME:** VF A BIANCO 3462 E AV
DESCRIPTION: Polyurethanic white sealer with high viscosity specific for MDF	

PROPERTIES	
Recommended for / Main area of application	Polyurethanic white sealer with high viscosity and high covering properties. Suggesteded to do bathroom furniture, kitchens, wardrobes and doors for interior.
Application Method	By spraygun, airless, by curtain coater.
Shelf life	24 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	150 - 180 gr/mq	**Viscosity**	100000 +/- 30000 cps (rpm2) Brookfield SP5
Vertical Stability	-	**Solid Content**	79 +/- 3%
Cathalysis	B400 at 30% in weight; 50% in volume	**Specific Weight**	1,530 +/- 0,050 Kg/Lt
Dilution	P730 10 - 20% in weight; 20 - 40% in volume	**Glossy**	-
Pot Life	< 2 h	**Ph**	-

GENERAL INFORMATION			
Drying at 20°C		**Oven Drying**	
Dust Free	10'	**Time for Flash Off**	-
Touch Free	60'		
Sanding	3 - 4 h	**Time for drying**	-
Overcoating	Within 1 hour (without sanding)		
Stackable	5 - 6 h	**Time for cooling**	-

RECOMMENDED APPLICATION PROCESS

Apply by spraygun 150 - 180 gr/mq of G620 - VF A BIANCO 3462 E AV, catalysed at 30% by weight with B400 - CAT. B 40 and thinned at 10 - 20% by weight with P730 - DILUENTE POL. EXTRA.
After about 40 - 50 minutes apply another coat of produt, as above described.
The following day sand with sand paper 240 - 400 ed apply a coat of a topcoat, suggested serie H360 - VPK 260 BIANCO VARI GLOSS.

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Cod. Fisc./Part. IVA IT00230480477
R.E.A. PT N. 82948 - R.I. PT N. 00230480477

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ALTERNATIVE HARDENERS		PERFORMANCES
B180	50% by weight; 70% by volume	1) It increases the pot life and it gives more elasticity. 2) Drying in 30'. It can be sanded after 30' - 40', with an applied horizontal quantity of 150 - 160 gr/mq, at a temperature of 32 - 35 °C
B510	30% by weight; 50% by volume	It increases the pot life and it gives more elasticity (even more than B180)
-	-	-

ALTERNATIVE THINNER
P030 10 - 20% by weight; 20 - 40% by volume

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.

STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.

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