# TECHNICAL DATA SHEET

**Release:** 1

**Date:** 22/01/2018

| **PRODUCT CODE:** G280 | **COMMERCIAL NAME:** VF BIANCO 358 |
|---|---|
| **DESCRIPTION:** Two-components polyurethanic pigmented white sealer | |

| PROPERTIES | |
|---|---|
| **Recommended for / Main area of application** | Two-components polyurethanic pigmented white sealer, specific for MDF. It can be overpainted with value lacquerings. Excellent paintability, covering properties and sanding properties. |
| **Application Method** | By spraygun, airless |
| **Shelf life** | 24 months |

| APPLICATION PROPERTIES | | PHISICAL PROPERTIES | |
|---|---|---|---|
| **Quantity** | 200 - 250 gr/mq | **Viscosity** | 30" +/- 5" DIN 8 |
| **Vertical Stability** | - | **Solid Content** | 78 +/- 3% |
| **Cathalysis** | BLW0359 50% | **Specific Weight** | 1,530 +/- 0,050 Kg/Lt |
| **Dilution** | P730 20% | **Glossy** | - |
| **Pot Life** | > 3 h | **Ph** | - |

| GENERAL INFORMATION | | | |
|---|---|---|---|
| **Drying at 20°C** | | **Oven Drying** | |
| **Dust Free** | 20' - 30' | **Time for Flash Off** | - |
| **Touch Free** | 60' | | |
| **Sanding** | 8 h | **Time for drying** | - |
| **Overcoating** | 12 h | | |
| **Stackable** | - | **Time for cooling** | - |

| RECOMMENDED APPLICATION PROCESS |
|---|
| On an MDF substrate, apply by spraygun two coats, 40 - 60 minutes form one another, of 200 - 250 gr/mq of G280 - VF BIANCO 358 catalysed at 50% in weight with BLW0359 - CAT. B 3559 W and thinned at 20% with P730 - DILUENTE POL. EXTRA.<br>After at least 8 hours sand with sand paper 220 - 400 and apply a coat of a polyurethanic white topcoat, suggested serie H360 - VPK BIANCO 260 VARI GLOSS. |

| ALTERNATIVE HARDENERS | | PERFORMANCES |
|---|---|---|
| B400 | 30% | Less covering |
| - | - | - |
| - | - | - |

| ALTERNATIVE THINNER |
|---|
| - |

| **NOTES** | User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations. |
|---|---|

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| | |
|---|---|
| **STORAGE** | Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C. |

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